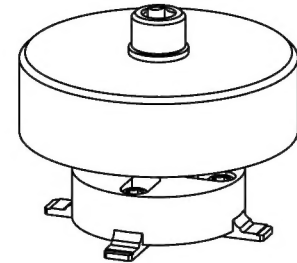
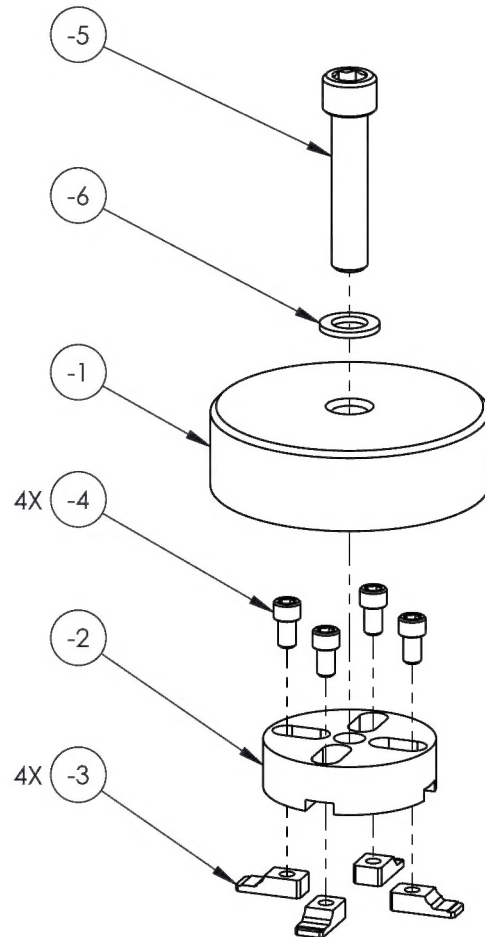


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 SHORTENED DIM. 230'S LENGTH FOR CLEARANCE AND MODIFIED FOR BEARING P/N 369D25147.	12/21/2005		
1A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE, ADDED ASSY. DWG., SECTION A-A DELETED.	12/2/2009	RJC	RW
2	15-0114	UPDATED TO NEW DRAFTING STANDARDS. -4 ADDED B/O INFO #81251A621. -5 ADDED B/O INFO #91251A849. -6 ADDED B/O INFO #5906K518.	5/21/2015	DPD	JAG

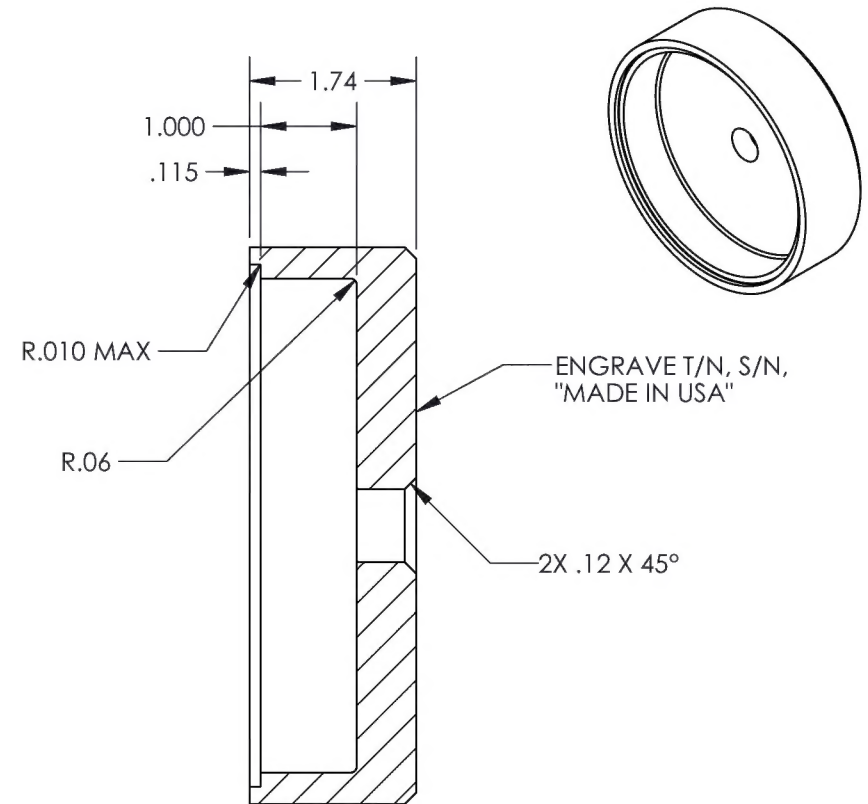
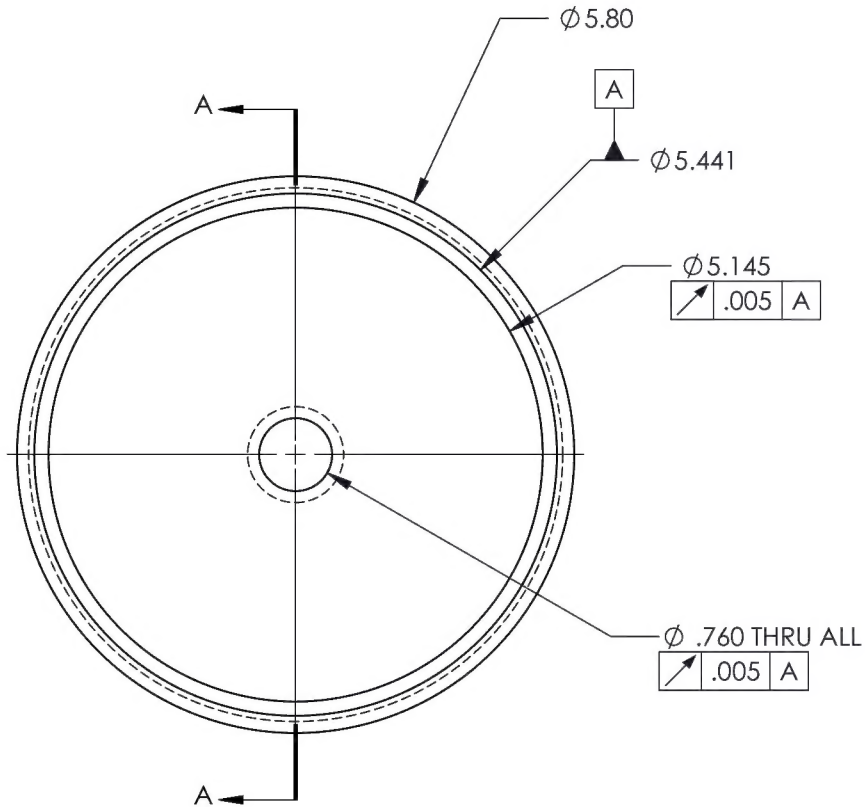


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	PRESS	4140/4142		2
			-2	1	CARRIER	4140/4142		3
			-3	4	FINGER	4140/4142		4
		B/O	-4	4	SOCKET HEAD CAP SCREW	STEEL	3/8-16 X 5/8 (MCMASTER-CARR #91251A621)	1
		B/O	-5	1	SOCKET HEAD CAP SCREW	STEEL	3/4-10 X 3-1/2 (MCMASTER-CARR #91251A849)	1
		B/O	-6	1	THIN THRUST WASHER	841 BRONZE	Ø3/4 I.D. X Ø1-1/4 O.D. X 1/8 (MCMASTER-CARR #5906K518)	1

<b>DART AEROSPACE</b>	
TITLE <b>ROLLER BEARING PULLER</b>	
DWG NO. <b>RB0006-814-00660</b>	REV <b>2</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: <b>PERRITT</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>MD 369</b>
SCALE <b>1:4</b>	DATE <b>12/21/2005</b>
SHEET 1 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION A-A

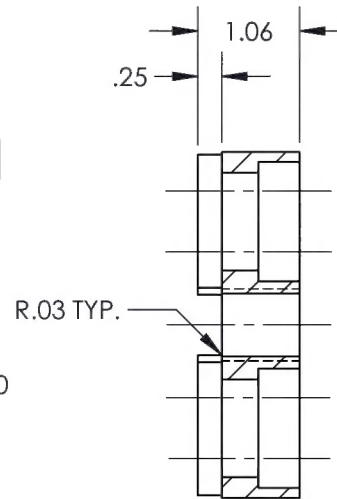
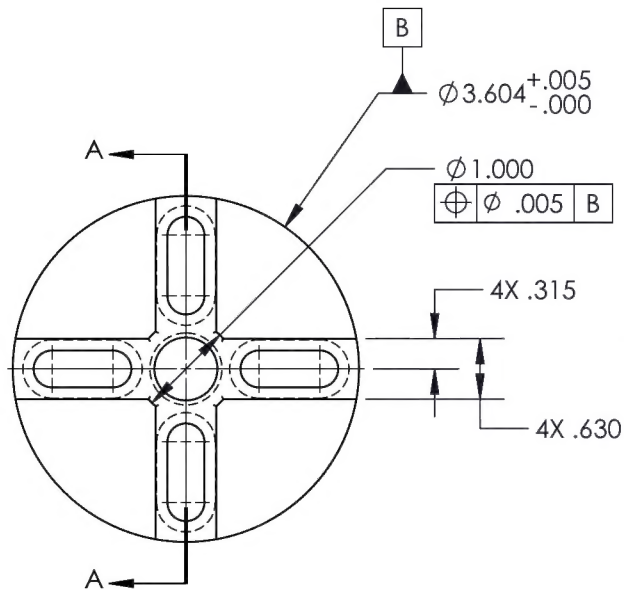
NOTE: SURFACE FINISH  $\sqrt{125}$

(-1)  
PRESS

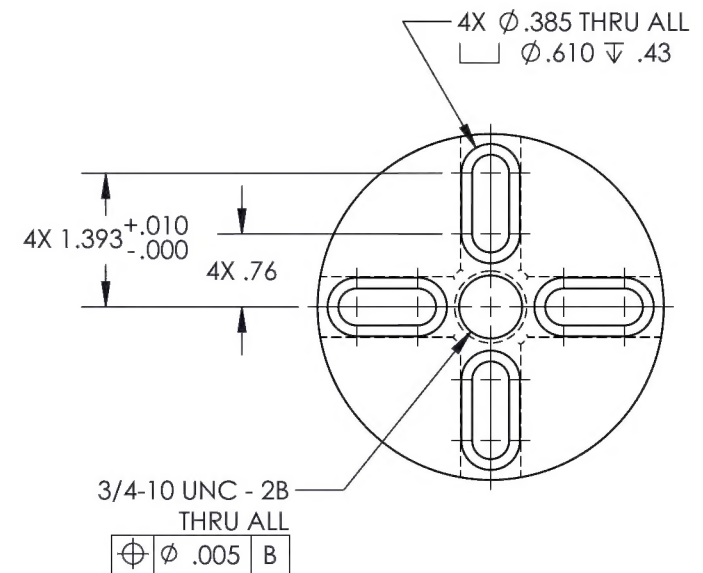
<b>DART</b> AEROSPACE	
TITLE ROLLER BEARING PULLER	
DWG NO. RB0006-814-00660-1	REV 2
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX $\pm .005$	HEAT TREAT RC 35-40
.XX $\pm .01$	FINISH BLACK OXIDE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD 369
SCALE 1:2	DATE 12/21/2005
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A



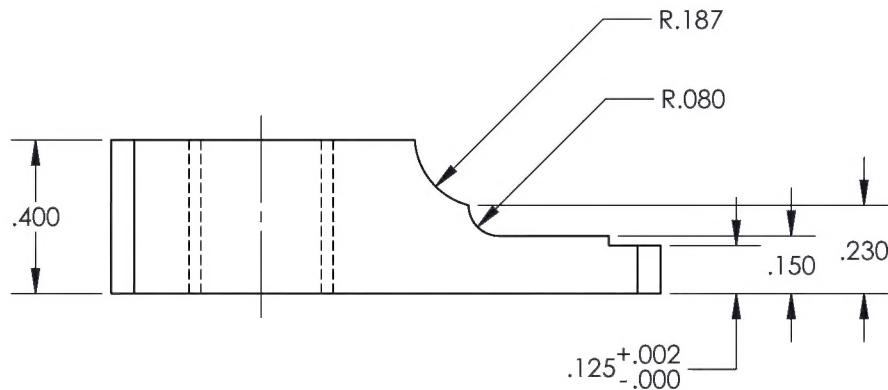
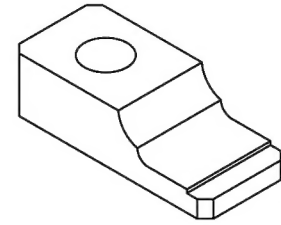
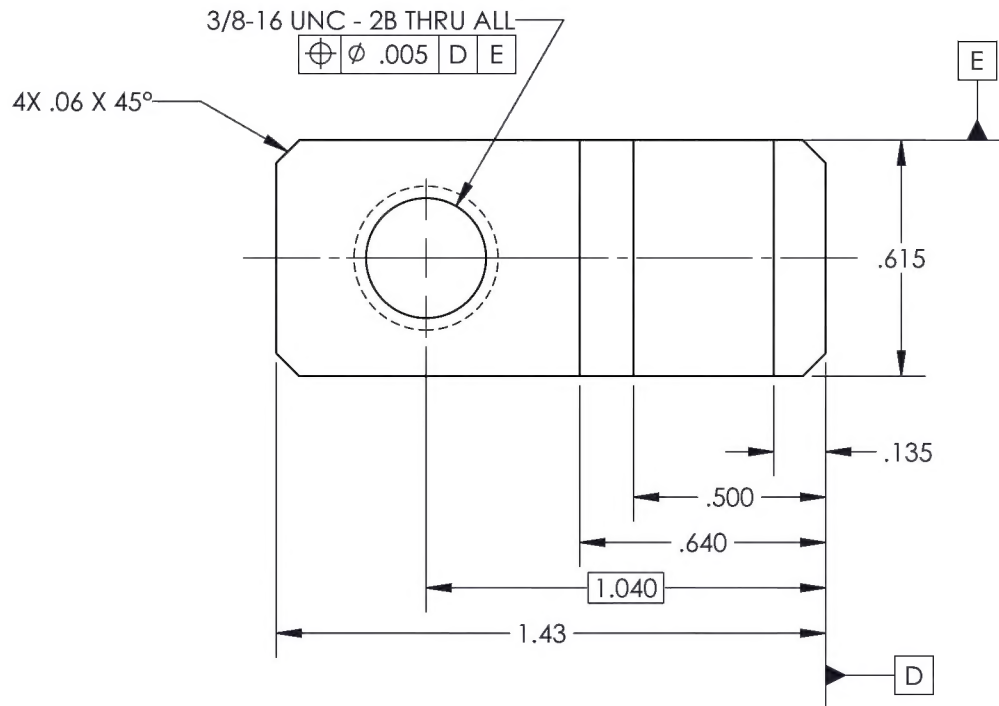
NOTE: SURFACE FINISH  $\sqrt{125}$

(-2)  
CARRIER

<b>DART</b> AEROSPACE	
TITLE ROLLER BEARING PULLER	
DWG NO. RB0006-814-00660-2	REV 2
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 35-40
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD 369
SCALE 1:2	DATE 12/21/2005
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)  
FINGER

NOTE:  
SURFACE FINISH  $\sqrt{125}$

<b>DART</b> AEROSPACE	
TITLE ROLLER BEARING PULLER	
DWG NO. RB0006-814-00660-3	REV 2
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005	HEAT TREAT RC 35-40
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD 369
SCALE 2:1	DATE 12/21/2005
SHEET 4 OF 4	